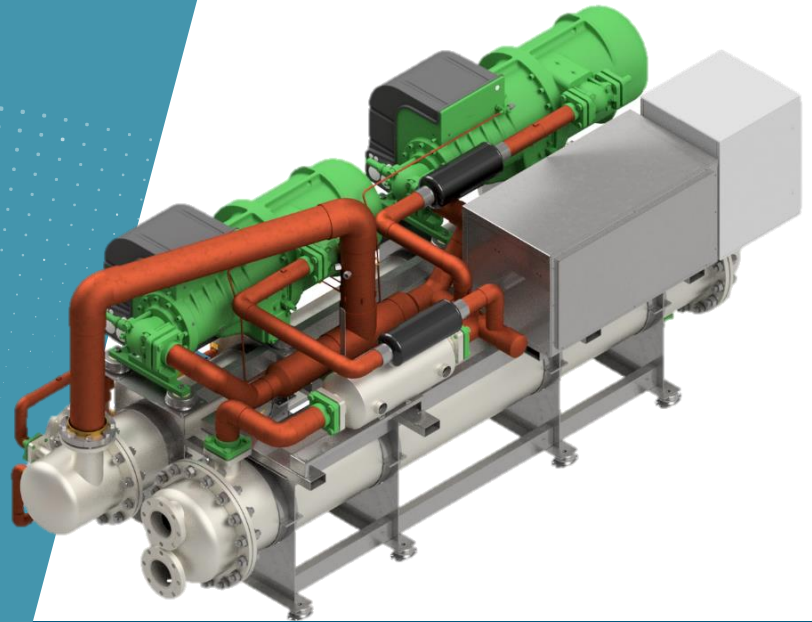




# CI700E2

## Chiller unit DATASHEET



Maximum cooling capacity	[kW]	700
Maximum power source	[kW]	120
EER*		5,7

<b>Power supply:</b>	380 - 440 Vac / 50-60 Hz 3ph (700 Vdc on request)
<b>Sea water pump:</b>	Centrifugal. 3500 lt/min. Full duplex. Inverter
<b>Loop water pump:</b>	3000 lt/min. Inverter
<b>Loop/sea water pipe:</b>	5"/5"
<b>Refrigerant:</b>	R1234yf, R513a or R134a
<b>Compressors:</b>	2x Bitzer screw compressor inverter
<b>Capacity range:</b>	15 – 100%
<b>Size W x D x H:</b>	3600 x 1300 x 1350 mm
<b>Weight:</b>	2750 Kg
<b>Sea water working range:</b>	+3°C to +40°C
<b>Air working range:</b>	-20°C to +50°C
<b>Noise:</b>	Compressor @ 50% – 78db @ 1 meter from the unit
<b>Waste heat recovery:</b>	Shell & Tube titanium exchanger with 50kw capacity

Databus rs485 modbus on board  
Note: Cooling capacity rated @ 30°C of sea water.

\*At 60% of the chiller maximum load



### CONDENSER:

Titanium Grade 2. No fouling, no corrosion. 3 times lighter than copper



### COMPRESSOR:

BITZER compact screw compressor with variable speed 15 – 100%



### FRAME:

Titanium or Stainless Steel 316/304



### SOFTWARE MANAGEMENT:

Compressor high temperature, low temperature, high pressure condenser, low pressure compressor, electronic pressure gas, electronic pressure liquid, Condensation control, Evaporation control, Electronic expansion valve.



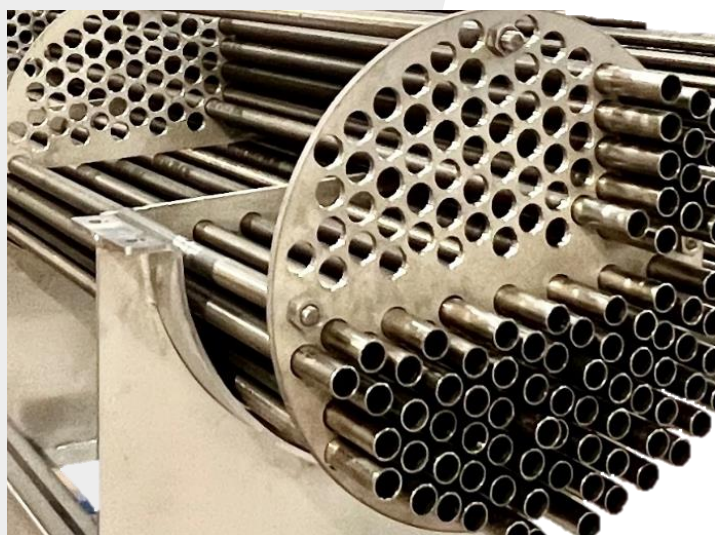
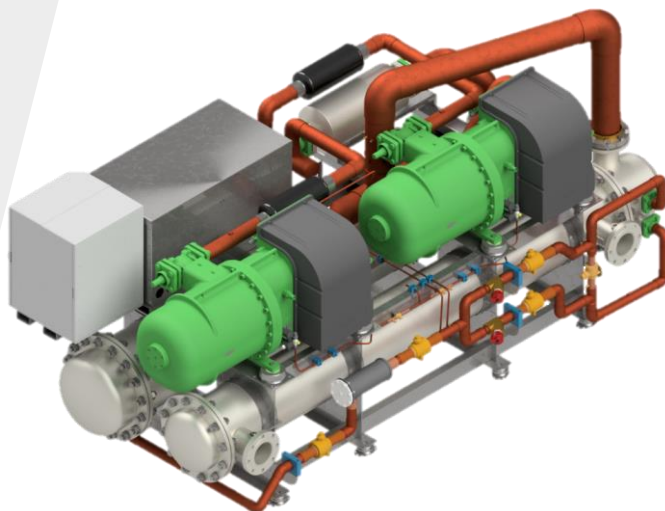
### COMPRESSOR PROTECTION:

Over/undervoltage, overcurrent, torque, winding temperature, stepout (bad lubrication), power input, power output, efficiency, overload, oil level with infraredoptical sensor



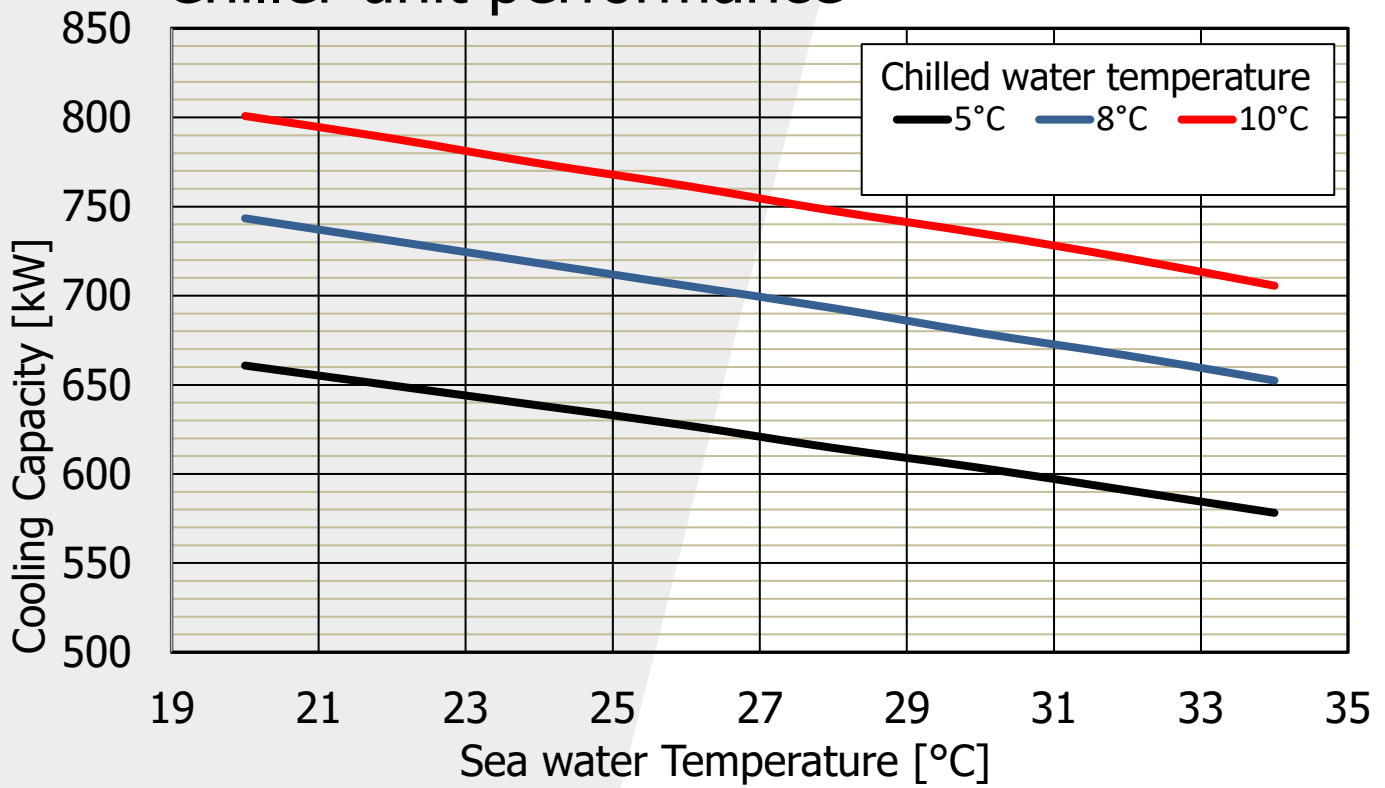
### ELECTRONICS:

Microprocessor board with rs485 modbus RTU communication. Interface with Termodinamica air handling units and fresh air units





### Chiller unit performance



### Chiller unit Efficiency

